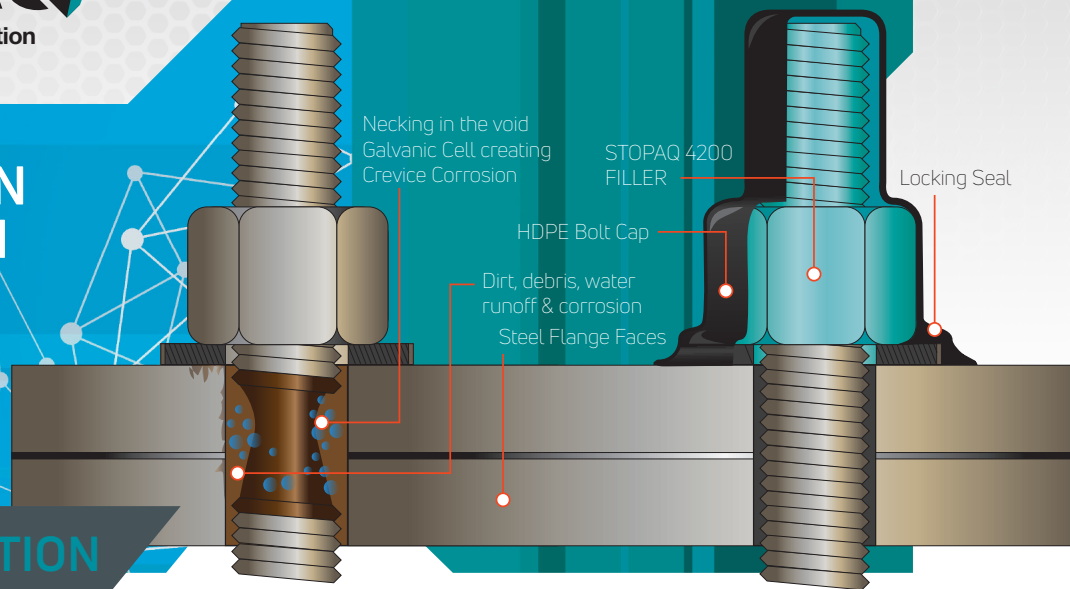


### BOLT PROTECTION COATING SYSTEM

STOPAQ® 4200 FILLER +  
RADOLID® HDPE CAPS



### PRODUCT DESCRIPTION

STOPAQ® 4200 Filler is a non-toxic, highly viscous, surface tolerant, single component, non-reactive injection filler with corrosion preventing properties designed for filling and protecting hard-to-clean corrosion sensitive areas where water can accumulate. It has a wide service temperature range, excellent

adhesion to many types of substrates and penetrates deeply into surface irregularities.

RADOLID® HDPE Protective Caps have a sealing lip on the lower outer edge of the cap that adapts to the surface during fitting and seals the system. Their circular cross section minimises internal stress ensuring the

caps do not tear or split, even where large nut and bolt head tolerances are involved.

Combining these products allows for ultimate corrosion protection of threaded fixings with robust mechanical protection and easy removal and reinstatement for maintenance activities.

### SYSTEM SPECIFICATION

#### PRODUCTS

STOPAQ® 4200 Filler  
RADOLID® HDPE Caps

#### SURFACE PREPARATION

Surfaces shall be prepared in accordance with St2/St3 (ISO 8504-3)

#### TEMPERATURES

Operational: -45°C to +100 °C

#### FEATURES

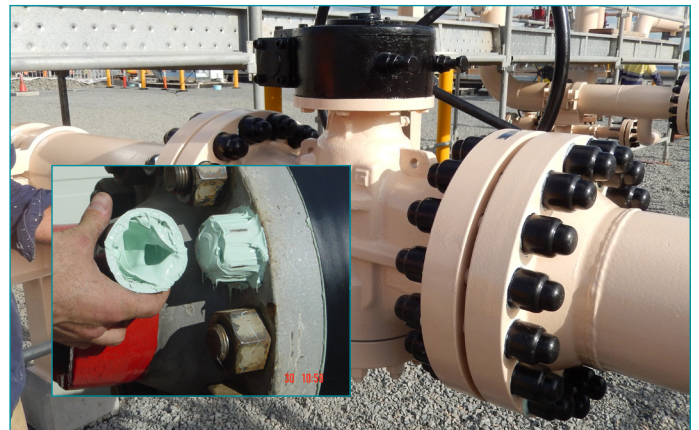
- Safe to use. No physical, health or environmental hazards
- Completely excludes moisture and oxygen
- Truly surface tolerant on clean, dry substrates

#### BENEFITS

- Fast and easy application
- Simple to remove for inspection or maintenance
- Minimal waste. Reusable again and again
- Complete sealing and long term protection

### APPLICATION PROCEDURE

- 1 The area to be coated must be clean, dry, and free from oil, grease, dust, poorly adhered coatings and loose particles. All surfaces must be degreased with Isopropyl Alcohol
- 2 Mask all adjacent surfaces not being coated in 4200 Filler.
- 3 Apply a consistent layer of 4200 Filler by hand to the nut or bolt and any protruding thread.
- 4 Half fill the RADOLID® cap with 4200 Filler and seat the cap over the nut or bolt. A rubber mallet may be used to tap the cap into position.
- 5 Remove any excess 4200 Filler with a paint scraper and cloth.



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Sustainable materials engineering  
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